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# **XEROX® PHASER 6250 CARTRIDGE REMANUFACTURING INSTRUCTIONS**

**Includes UniNet Alternate Unichip® & Clearseal® Installation**



**XEROX® PHASER 6250  
COLOR LASER PRINTER**



**XEROX® PHASER 6250  
TONER CARTRIDGE WITH CHIP**

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**XEROX® PHASER 6250 TONER CARTRIDGE**

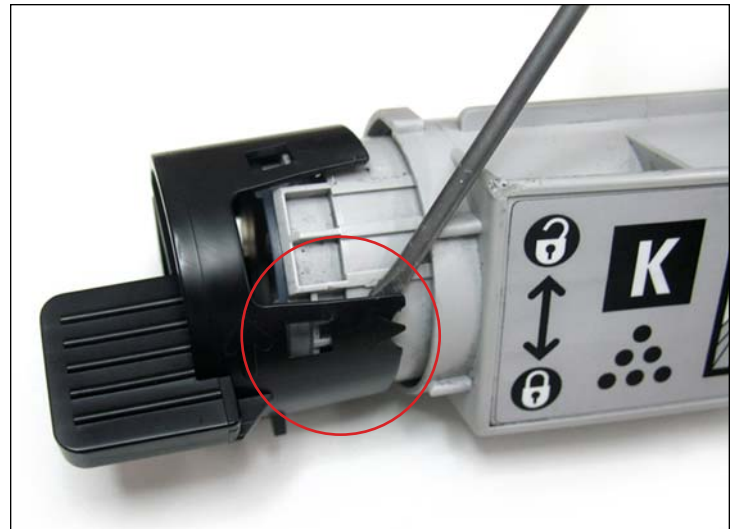


**REMOVING THE GEARLESS END CAP**

1. Remove the gearless end cap (shown) to access the toner fill cap. Using a small flathead screwdriver, carefully push out one side of the end cap (shown) to unlock it from the first set of tabs.



2. Rotate the cartridge and disengage the third tab (shown) in the same manner.



3. Disengage the fourth tab as shown.

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4. Carefully slide out the gearless end cap.

**NOTE:** Note the original positioning (shown) for reassembly.



#### REMOVING THE TONER FILL PLUG



5. Carefully insert a small flathead screwdriver between the base of the toner fill plug and its housing as shown.



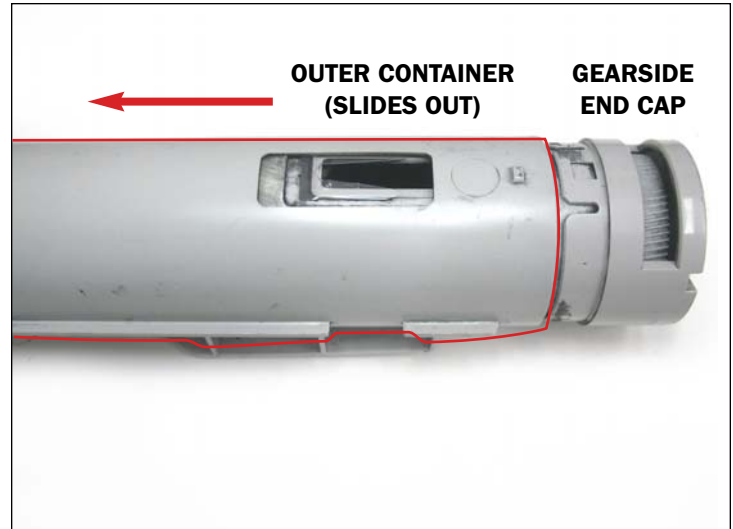
6. Carefully lift the toner fill plug out as shown. Be careful not to damage the plastic housing.

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7. Toner fill plug removed.

Note the original positioning of the plug for reassembly.



**SEPARATING THE TONER CARTRIDGE**

8. Locate the gear side of the cartridge (shown).

Holding the gear end cap, remove the outer jacket (highlighted) of the cartridge by sliding it out as shown.



9. Cartridge separated. Note the original positioning of the outer container.

Clean thoroughly using compressed air.



**ALTERNATE CLEARSEAL® ASSEMBLY**

10. First, using a pair of pliers, gently peel off the worn sealant (shown) from the toner cartridge.

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11. Wipe the seal opening and surroundings clean using isopropyl alcohol and a lint free cloth.



**INSTALLING THE CLEARSEAL® ADHESIVE**

12. Make sure that the new seal is being placed in its proper position (shown) before applying.

**NOTE:** Optional UniNet Clear Seal® universal adhesive for use in Xerox Phaser® 6200, 6250, OEM BK/C/M/Y toner cartridges (UniNet part #10354).



13. Remove the adhesive backing of the Clearseal® and carefully place over the opening as shown.

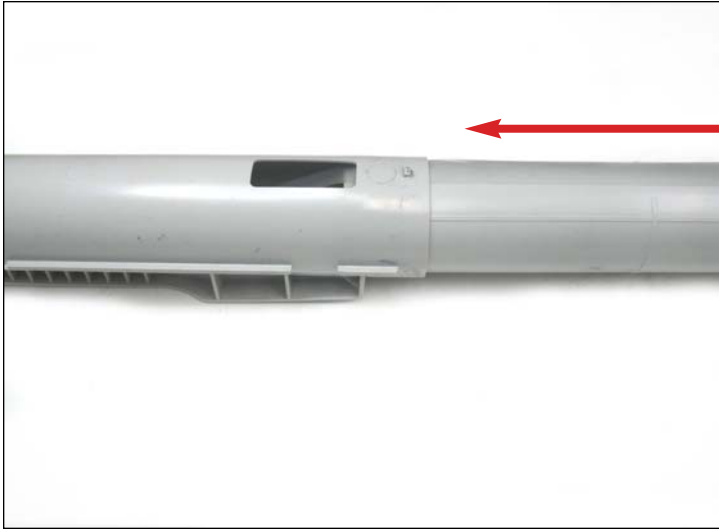
Apply pressure using your fingers to ensure a tight seal.



14. gently wrap the seal flap around the toner fill opening (as shown) while you prepare to insert the cartridge.

This will ensure that the seal flap properly exits the opposite end of the container.

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**INSTALLING THE CARTRIDGE**

15. Slide the cartridge into the container as indicated.



16. Continue until it is completely inserted.



17. Final result.

You are now ready to fill the cartridge.



**REFILLING THE TONER CARTRIDGE**

18. Place the cartridge in a vertical position and refill with the appropriate amount of toner and install the fill plug.

**NOTE:** Additional carrier may be required for this cartridge. Consult your aftermarket reseller for more details.

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**INSTALLING THE GEARLESS END CAP**



19. First, wrap the remaining seal around the toner fill plug as shown.



20. Place the gearless end cap, in its original positioning, over the seal and toner fill plug as shown.

Make sure that the remaining seal flap is showing through as shown.



21. Push the end cap inward until it latches onto the four locking tab mechanisms. Make sure all four tabs are properly secured.

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**REPLACING THE OEM CHIP**

22. Locate the OEM chip housing near the gearless side of the cartridge.



23. Using a small flathead screwdriver, press down on the tabs (shown on either side) to release the chip housing.



24. Always wear latex gloves when handling chips.

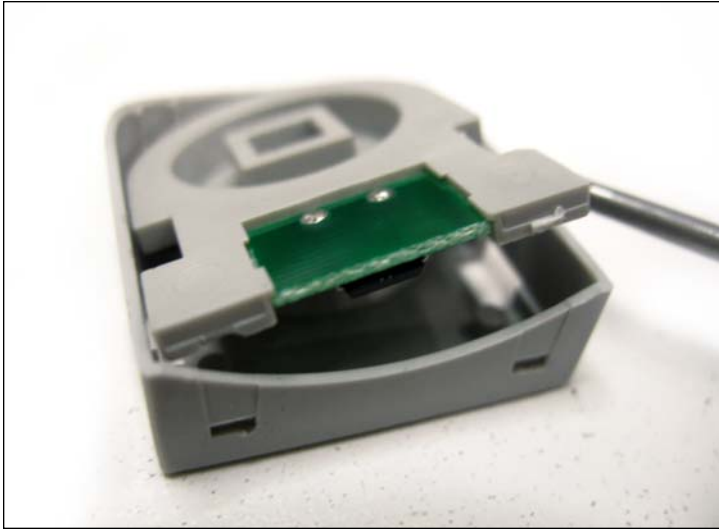


25. Unlock the actual chip from its housing by pressing the tabs (shown) using an angled hook tool.

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26. Carefully lift the chip from its housing.



**INSTALLING THE UNICHIP® CONTACT SMARTCHIP®**  
27. Place the new chip on the cartridge in the manner shown.



28. Place the housing over the chip as shown.



29. Press down until the tabs lock it into place.

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