

# XEROX® PHASER 3010

## EASY TO REMANUFACTURE CARTRIDGE INSTRUCTIONS



XEROX PHASER 3010 TONER CARTRIDGE

# REMANUFACTURING THE XEROX PHASER 3010 TONER CARTRIDGE

By Mike Josiah and the Technical Staff at UniNet

The Xerox Phaser 3010 series of printers are based on a 20-ppm engine with a maximum resolution of 1200 x 1200 dpi. The first page out is stated to be under 8 seconds. The printer's memory is fixed at 64MB.

The toner cartridges are just simple tubes. They will be included in a future "Easy to do" cartridge series, but there has been a lot of questions on them so we're doing it now also.

## CARTRIDGES USED IN THESE MACHINES

<b>106R02180</b>	<b>1,000 pages</b>	<b>USD\$49.99*</b>
<b>106R02182</b>	<b>2,300 pages</b>	<b>USD\$89.55*</b>

\*Pricing (U.S. Dollars) as of January 2016

## OTHER MACHINES THAT USE THIS CARTRIDGE

**Phaser 3040**  
**WorkCentre 3045**

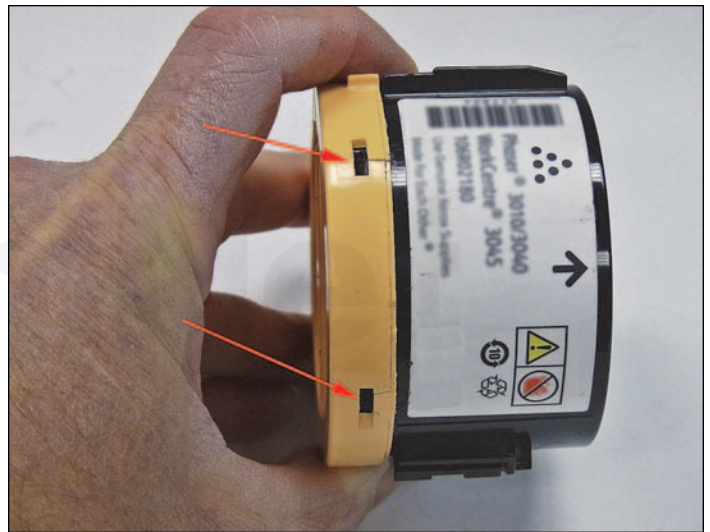
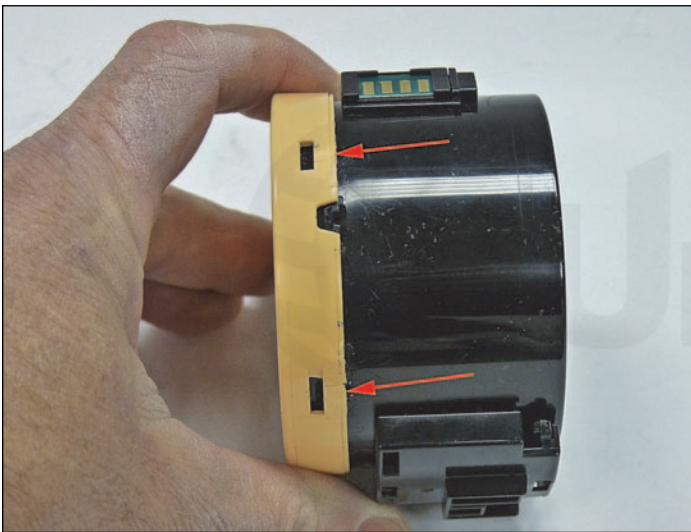
As these are so fast and simple to do, they are nice profit centers!

## REQUIRED TOOLS

1. Toner approved vacuum
2. A small common screwdriver

## REQUIRED SUPPLIES

1. Toner for use in the Xerox Phaser 3010 Series
2. New replacement chip (check for the proper region)



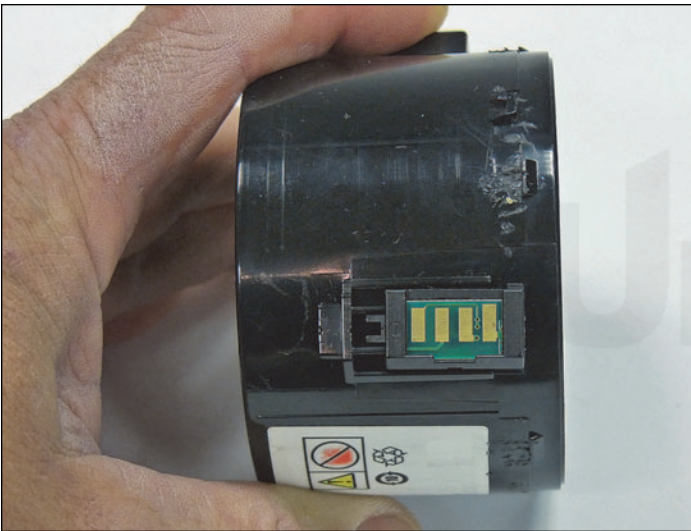
1. Locate the tabs on the top cover of the cartridge.



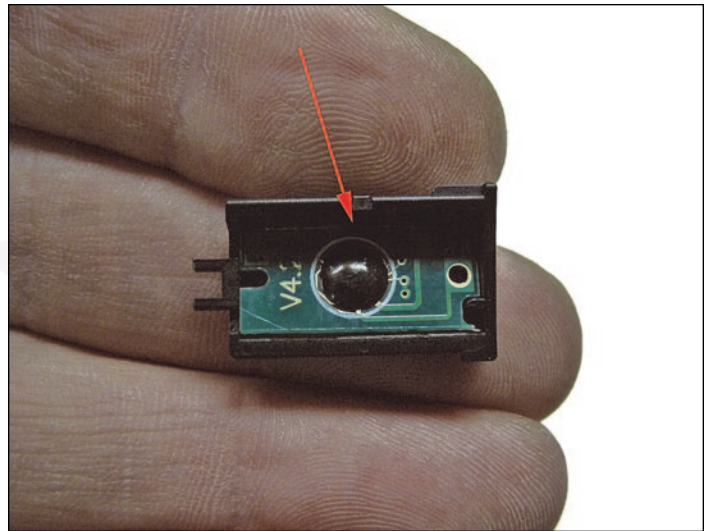
2. Gently pry up each tab until the top cover comes loose. Be careful here! The top cover can pop off and toner can go all over if you're not careful.



3. Remove the top cover.



4. Slide the chip holder off the cartridge.



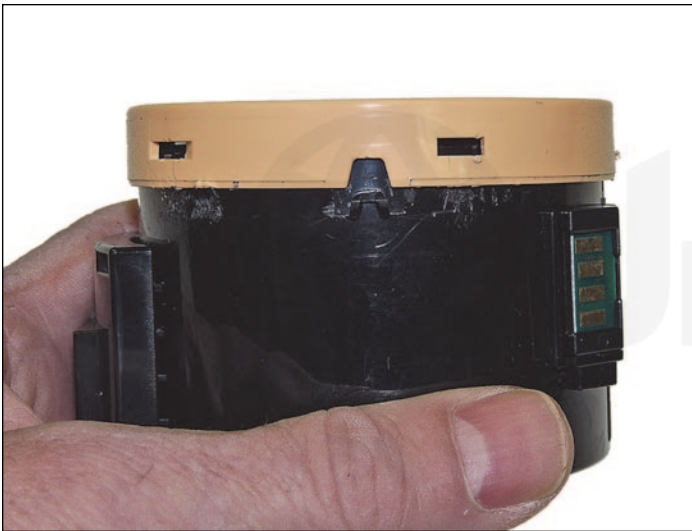
5. Remove the old chip and replace in the holder.



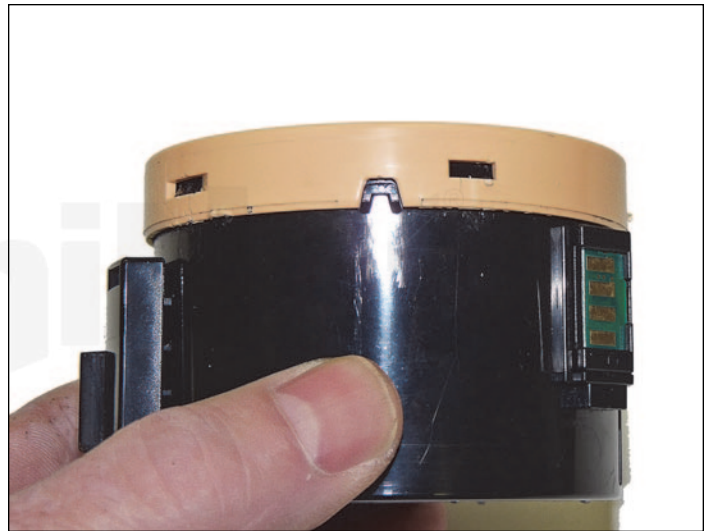
6. Clean out all the old toner from the cartridge and cover, fill with new toner.



7. Install the chip holder onto the cartridge.



8. Snap the top cover back in place. Line up the tab on the cartridge with the notch on the cover hopper.



9. Snap the top cover back in place.

Make sure it's locked all around.

That's it, you're done! Nice and easy!