

XEROX® PHASER 3610

EASY TO REMANUFACTURE CARTRIDGE INSTRUCTIONS



XEROX PHASER 3610 TONER CARTRIDGE

REMANUFACTURING THE XEROX PHASER 3610 TONER CARTRIDGE

By Mike Josiah and the Technical Staff at UniNet

The Xerox Phaser 3610 series of printers is based on a 47-ppm engine with a maximum resolution of 1200 x 1200 dpi. The first page out is stated to be under 6.5 seconds. The printer's memory is fixed at 512MB.

The toner cartridges are just simple tubes. They will be included in a future "Easy to do" cartridge series, but there has been a lot of questions on them so we're doing it now also.

CARTRIDGES USED IN THESE MACHINES

106R02720	5,900 pages	USD\$215.00*
106R02722	14,100 pages	USD\$400.00*
106R02731	25,300 pages	USD\$541.00*

*Pricing (U.S. Dollars) as of January 2016.

OTHER MACHINES THAT USE THIS CARTRIDGE

Phaser 3040

WorkCentre 3615

WorkCentre 3655

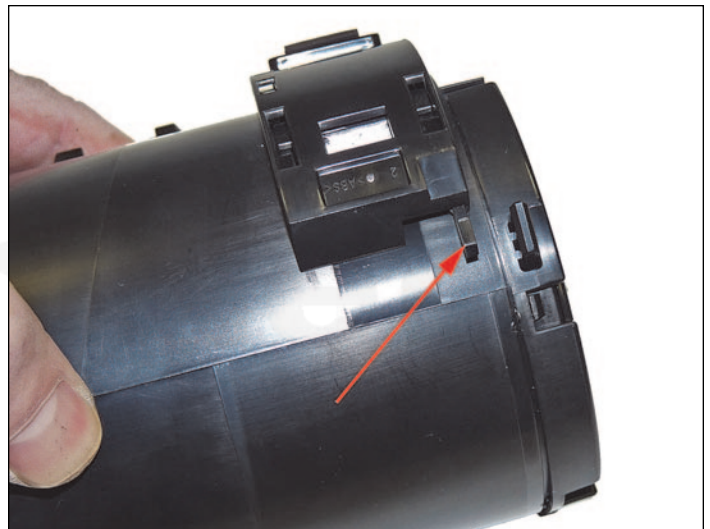
As these are so fast and simple to do and with the costs so high for new cartridges, they are nice profit centers!

REQUIRED TOOLS

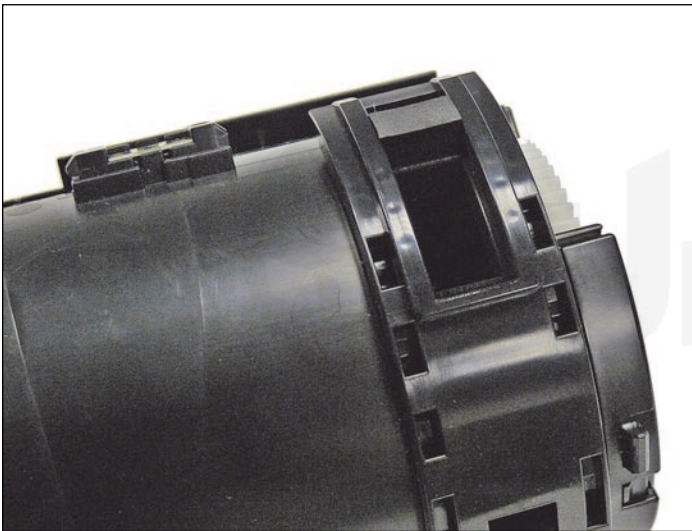
1. Toner approved vacuum
2. A small Common screwdriver

REQUIRED SUPPLIES

1. Toner for use in the Xerox Phaser 3610 series
2. New replacement chip (check for the proper region)



1. The Non Gear end cap can be removed for cleaning and filling, but it's difficult and time consuming to do. As you release one side the other locks back in place.
2. The recommended method is to clean and fill through the toner port.
3. Press down on the small tab on the toner port cover.



4. Slide the toner port open.

Clean out all the remaining toner.

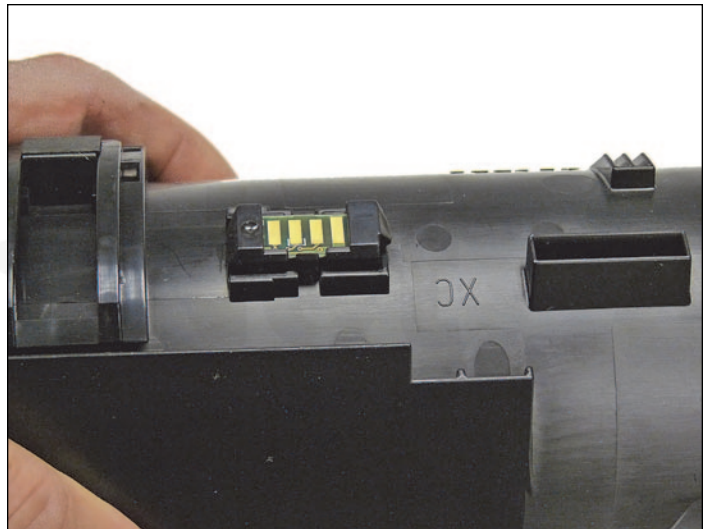


5. Fill with toner for use in the Phaser 3610.

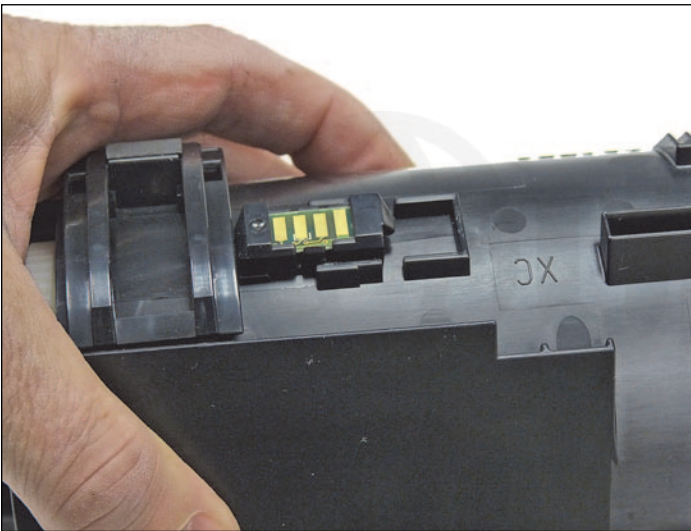


6. Slide the toner port cover back in place.

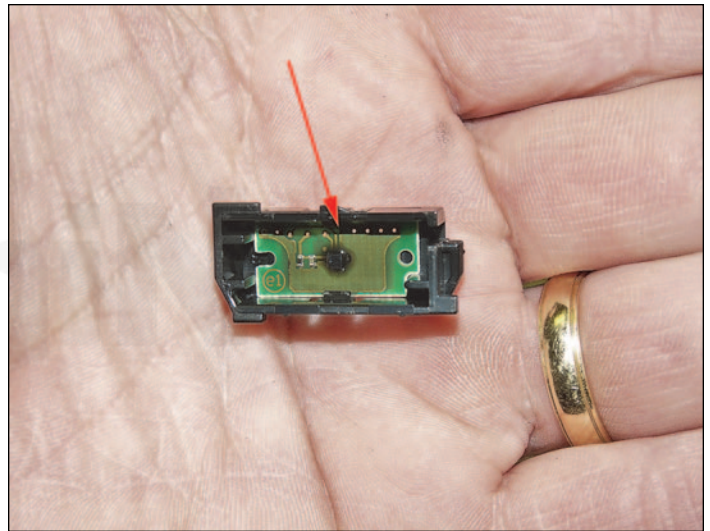
Make sure the tab is locked!



7. Press in on the center tab of the chip holder.

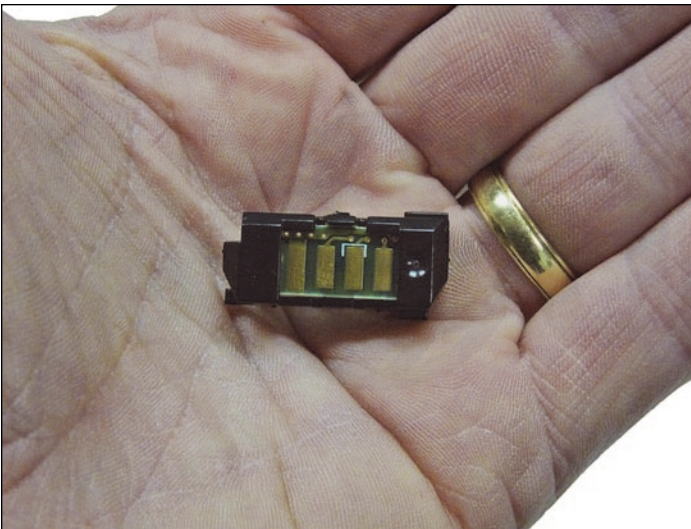


8. Slide the holder towards the toner port and remove.

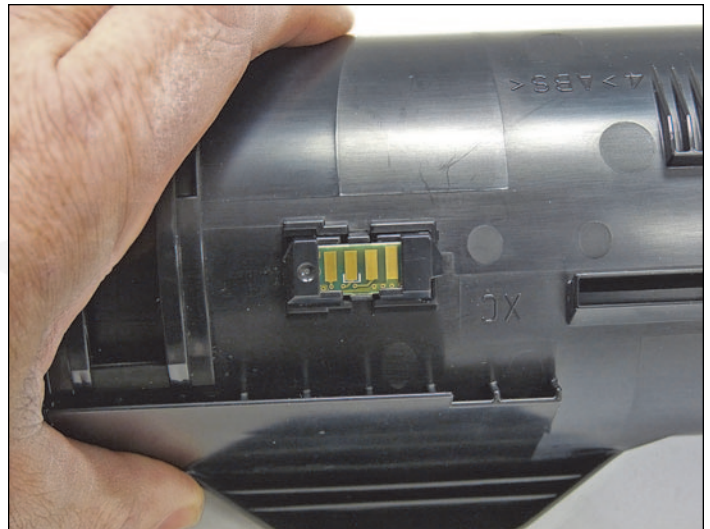


9. Press in on the small tab to release the chip.

Install the new chip.



10. Make sure the chip contacts are on the correct side as shown.



11. Slide the holder back in place.

Make sure it's locked!

That's it, you're done! Nice and easy!